


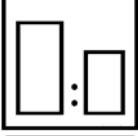

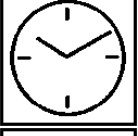
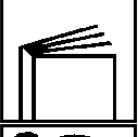



## FOR PROFESSIONAL USE ONLY

<b>Quick Ref:</b>	<b>P Type 1K Topcoat</b>
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       	<p>Wash with hot water and/or degrease with GreaseBuster AS Degreaser</p> <p>P360-400</p> <p>Degrease with GreaseBuster AS Degreaser</p> <p>Brush: Ready for use</p> <p>1 x 1</p> <p>Touch dry: 2 hours Recoat: Overnight</p> <p>CONSULT TECHNICAL DATA SHEET BEFORE USE</p> <p>Wear suitable protection</p>	<p><b>Description:</b> P Type 1K Topcoat is a single component brushing topcoat based on a urethane alkyd resin designed specifically for brushing commercial vehicles and related equipment. P Type has been formulated to give the application properties of traditional coach enamel coupled with enhanced durability and chemical resistance. The target use for this product is refinishing and refurbish of existing vehicles and the painting of newly build commercial vehicles and trailers. The EU VOC limit for this product (product category: IIB.D) in ready to use form is max 420 VOC g/litre. The VOC content of this product in ready to use form is max 392 g/litre</p> <p><b>Product and Additives:</b> P Type 1K Topcoat 1K Thinner M571 T5-Standard 1K Thinner M572 T7-Slow</p> <p><b>Basic Raw Materials:</b> P Type 1K Topcoat: Urethane alkyd resin, pigments and solvents</p> <p><b>Suitable Substrates:</b></p> <ul style="list-style-type: none"> <li>▪ Existing Finishes</li> <li>▪ Polyester Laminates / Plywood</li> <li>▪ Suitably primed surfaces</li> </ul> <p><b>Surface Preparation:</b></p> <ul style="list-style-type: none"> <li>▪ <b>Existing Finishes:</b> Degrease with GreaseBuster AS Degreaser. Wet sand with P800 –1000 or dry sand with P360 – 400 grit.</li> <li>▪ <b>Polyester Laminates / Plywood:</b> Degrease with GreaseBuster AS Degreaser. Dry sand with P360 – 400 grit.</li> </ul> <p><b>Mixing ratio by volume:</b> <b>Brush application:</b> P Type 1K Topcoat Apply unthinned</p> <p><b>Note:</b> Thinning at brush application is not usually required but can be eased with white spirit to aid flow</p> <p><b>Brush:</b> Use a supple brush</p>
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		<p><b>Application process:</b> By brush apply 1 coat</p> <p><b>Note:</b> If primers or undercoats are denibbed or flatted prior to overcoating, an extended period should be allowed for the flatted surface to "heal up" before application of subsequent coats. Failure to do this can result in lifting and crazing.</p>																
		<p><b>Film thickness:</b></p> <p>Wet film: 75 µm (per coat) Dry film: 25 µm (per coat)</p> <p><b>Note:</b> Minimum dry film build 25 µm</p>																
		<p><b>Cover rate:</b> 15,3 m<sup>2</sup> / litre at 25 µm dry film thickness</p> <p><b>NOTE:</b> The practical cover rate depends on many factors ie: shape of the object, roughness of the surface, application method and application circumstances.</p>																
		<p><b>Cleaning of brushes:</b> Compliant Gunwash 1K Thinner M571 T5-Standard or 1K Thinner M572 T7-Slow</p>																
		<table border="0"> <tr> <td><b>Drying time:</b></td> <td><b>20°C</b></td> <td><b>40°C</b></td> <td><b>60°C</b></td> </tr> <tr> <td><b>P Type 1K Topcoat:</b></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Touch dry</td> <td colspan="3">2 hours</td> </tr> <tr> <td>Recoat</td> <td colspan="3">Overnight</td> </tr> </table>	<b>Drying time:</b>	<b>20°C</b>	<b>40°C</b>	<b>60°C</b>	<b>P Type 1K Topcoat:</b>				Touch dry	2 hours			Recoat	Overnight		
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		<p><b>Recoatable after:</b> Recoatable after overnight dry with itself.</p>																
		<p><b>Packaging:</b> 5L can</p>																
		<p><b>Colour:</b> A wide range of colours is available covering British Standards, RAL standards and specifically formulated Fleet Livery colours. Additional colours can be specifically matched to the customer requirements.</p>																

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		<p><b>HEALTH &amp; SAFETY DATA concerning P Type 1K Topcoat</b></p> <p>For professional use only (see <b>Material Safety Data Sheet</b>) See text on the label of this product. The user of this product is required to comply with the national statutory regulations for health and safety at work and waste disposal.</p>
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**AkzoNobel Car Refinish bv.**

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**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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